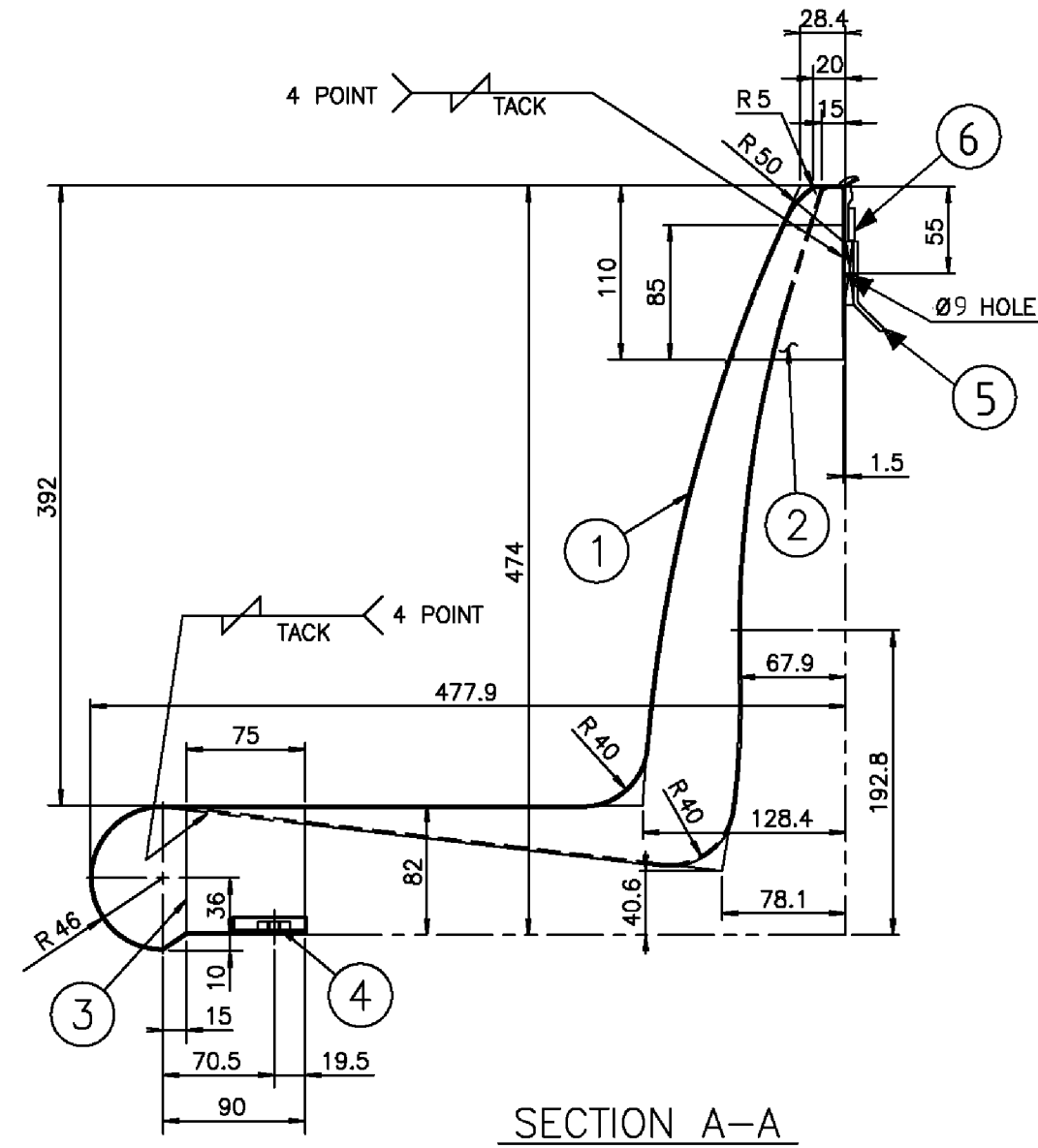
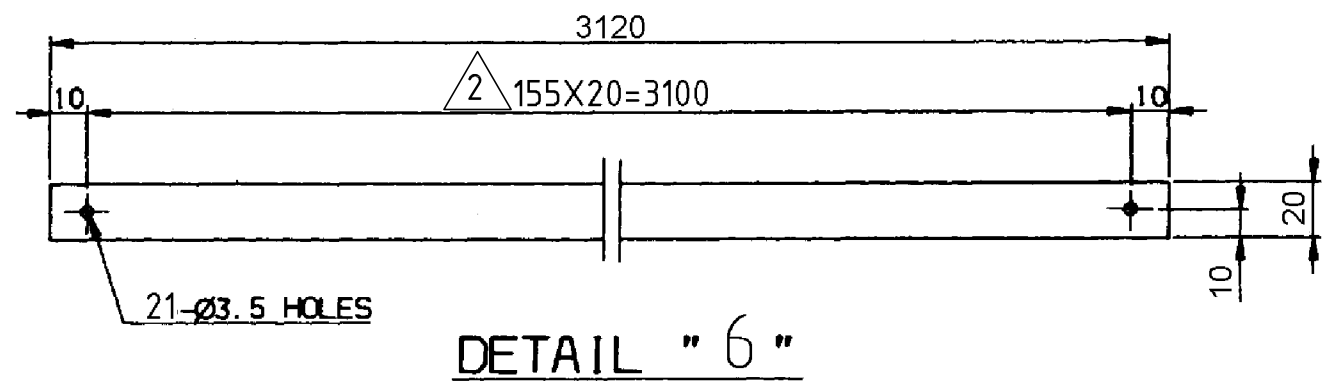
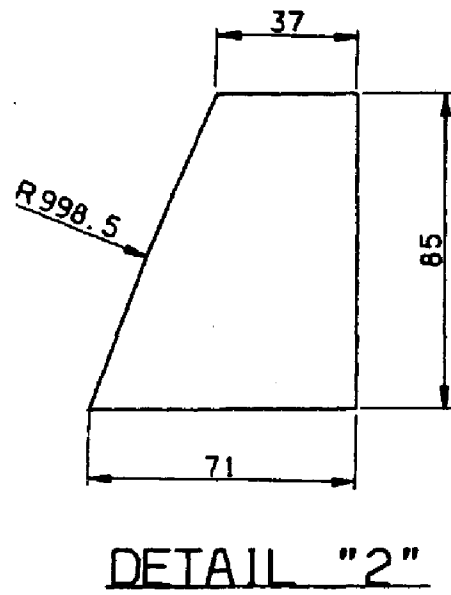
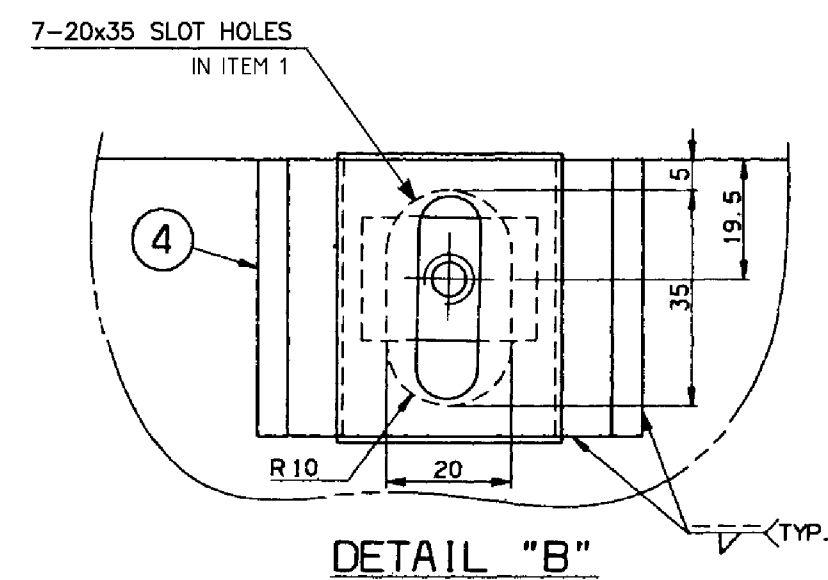
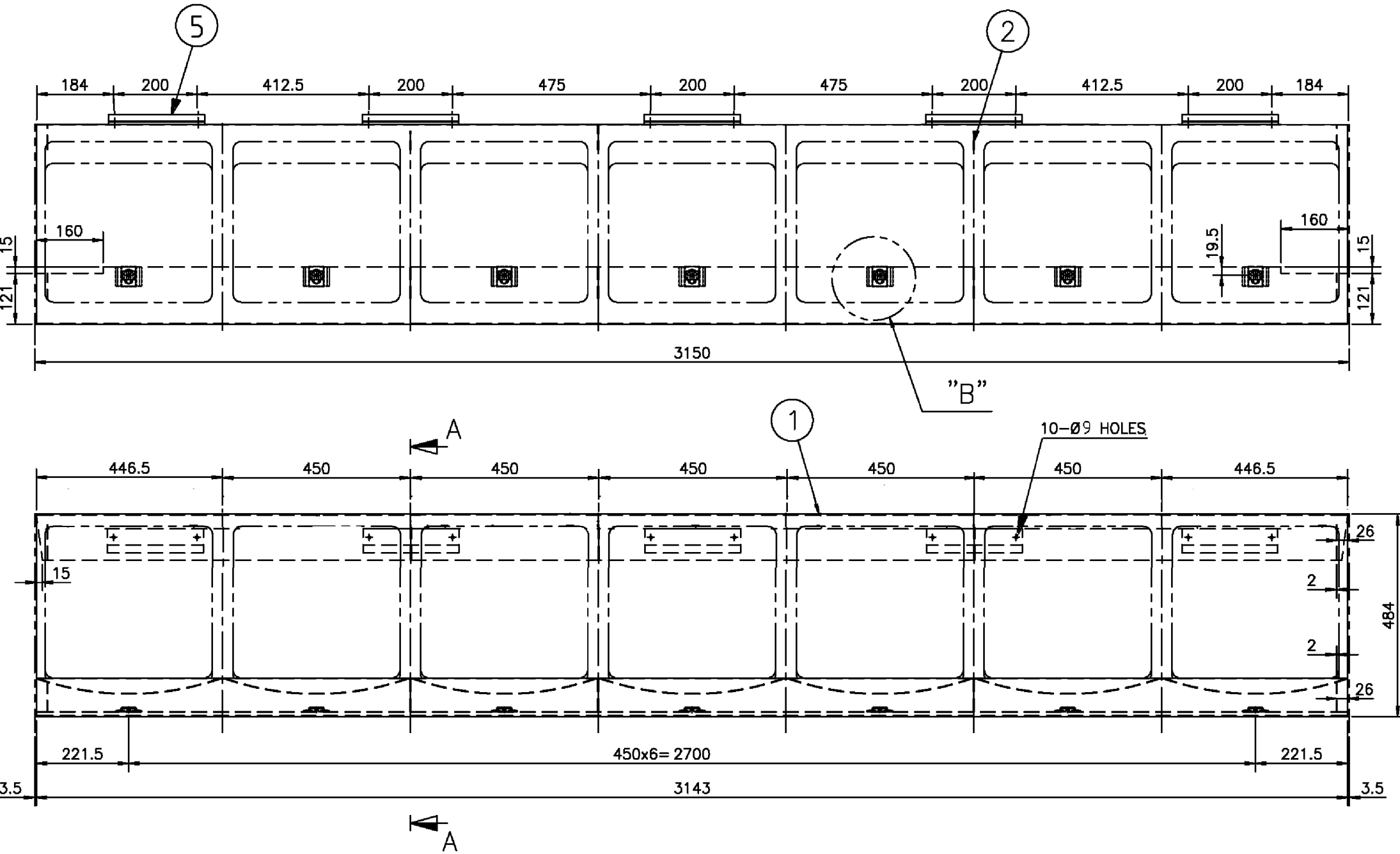



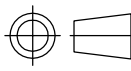

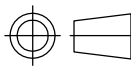




COPY RIGHT & CONFIDENTIAL  
THIS DOCUMENT IS THE EXCLUSIVE PROPERTY OF BEML & CONTAINS CONFIDENTIAL INFORMATION. THIS DOCUMENT OR ITS CONTENTS SHALL NOT BE USED, REPRODUCED OR DISCLOSED IN WHOLE OR IN PART WITHOUT PRIOR WRITTEN PERMISSION OF BEML. THIS DOCUMENT & ALL ITS COPIES SHALL BE RETURNED TO BEML ON DEMAND.  
DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
ROUGHNESS												



- NOTE:
1. THE ASSEMBLY SHALL BE FREE OF DIE MARKS, SCRATCHES AND VISUAL DEFECTS.
  2. REMOVE ALL BURRS AND SHARP EDGES.
  3. ALL WELD AREAS SHALL BE PICKLED AND PASSIVATED.
  4. THE VENDOR SHALL SUPPLY ITEM 5 & 6 IN LOOSE CONDITION.

6	1	909-23031-06	STIFFENER	3120x20x2THK	SUS 304		
5	5	909-23025	SEAT BRACKET				
4	7	909-23013	NUT CASE				
3	5	909-23031-03	STIFFENER	75x79x2THK	SUS 304		
2	5	909-23031-02	STIFFENER	71x85x2THK	SUS 304		
1	1	909-23031-01	SALOON SEAT	1.5THK	SUS 304		
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)	
					MATERIAL		
			PRODUCT	DMRC BG METRO CARS			
			REF DRG				
			MATERIAL	-			
			HEAT TREAT.	-			
			SURFACE TREAT.	-			
	DIM 155 WAS 310.	19/07/17	SALOON SEAT (7 SEAT)	APPD	GAYATHRI PV	15/09/2015	
ECN: 90900677		PURUSHOTH		REVD	KRISHNA PRASAD	15/09/2015	
Ø9 HOLE AND PITCH DETAILS SHOWN.		KP		CHKD	KRISHNA PRASAD	15/09/2015	
		PVG		DRWN	PURUSHOTHAMAN	03/09/2015	
		KP		SCALE		SHEET	Wt.(Kg)
	ECN: 90900531	05/12/15		NTS		1 OF 1	-
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.	ALT
						909-23031	
			 BEM LIMITED				